



INSTALLATION INSTRUCTIONS

INNER AXLE TUBE SEAL: #HMS72-235-2625

INSTRUCTION:

- 1 - Visually inspect the tube ID, a light deburr, or removal of excess weld bead may be necessary for proper installation.
- 2 - Thoroughly clean inside the tube to remove grease or oil using brake cleaner or similar type of cleaner.
- 3 - Pack with wheel bearing grease between 3 lip seals.
- 4 - Apply RTV between the 3 O-Rings.
- 5 - Install seal into axle tube.